



**North  
American  
Attachments**

Quality Construction Attachments

3415 GLENN AVE. WINSTON-SALEM, NC 27105 (336)703-5266

## THUMB INSTALLATION INSTRUCTIONS

1. Position Thumb in the stowed (stored) position as shown below.
2. Curl bucket completely in.
3. Slide the Thumb until contact occurs with bucket. Slide Thumb back leaving 1" gap.
4. Curl bucket out and place Thumb in 90 degree position.
5. Check bucket to Thumb fit. Adjust if necessary.
6. Weld sides of Thumb with #7018 rod or equivalent. DO NOT WELD ACROSS THE STICK.
7. Place Thumb in the stored position and weld Stow Bracket in Place with pin inserted.

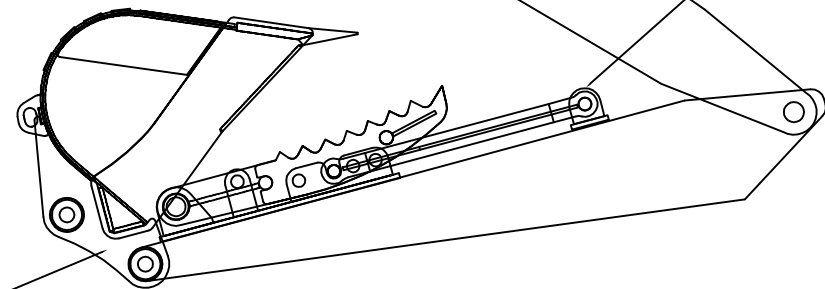
MT 830, MT824, MT1236, MT1240 THUMBS  
DO NOT REQUIRE STOW BRACKET

Mini Thumb

No Stow  
Bracket  
required

Weld Stow Bracket last

Note position  
of stiff arm



In this position,  
1 inch clearance  
between bucket  
and thumb

Note: Hydraulic thumb instructions are the same as above except the auxiliary pressure is to be 80%\*\*\* of specified cylinder pressure.

\*\*\* All warranties void if pressure procedure is not performed