

GRAPPLE INSTALLATION

STEP 1: POSITION MAIN LINKAGE ON TO STICK AND INSTALL MAIN PIN.

STEP 2: POSITION POWERTILT LINKAGE ONTO STICK AND INSTALL POWERTILT PIN.

STEP 3: CURL GRAPPLE TO DESIRED MAXIMUM OPERATING POSITION, TACK WELD ADJUSTMENT RAIL TO STICK. EXPERIMENT WITH THIS POSITION BEFORE PERMANENTLY WELDING IN POSITION. USE E7018 WELDING RODS OR EQUIVILENT. DO NOT WELD ACROSS STICK.

